



GLASS INSULATORS FOR 10–1150 kV OVERHEAD LINES AND SUBSTATIONS

Products catalogue
2021



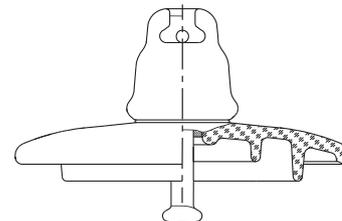
GLOBAL INSULATOR GROUP

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Glass part profiles of toughened glass insulators

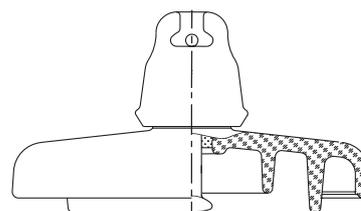
Standard profile

Design of insulating part has small ribs. Insulators of standard profile perform well in areas of mild contaminations. Creepage distance is over the mandatory requirements of international standards.



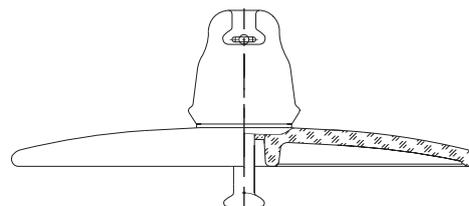
Fog type profile

Design of insulating part has strongly extended ribs which protect from flowing contaminations and dry depositions. The distance between ribs prevents from partial discharge between adjacent ribs under severe contamination. Such insulators perform well in areas with industrial pollution, heavy rainfall and coastal areas.



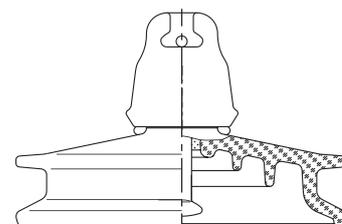
Open profile

Design of insulating part with open profile is marked by absence of under-ribs and extended diameter of disk. Open profile reduces pollutant accumulation on the surface. This design is effective in desert areas with wind and sandstorms and also can solve ice-bridging problems.

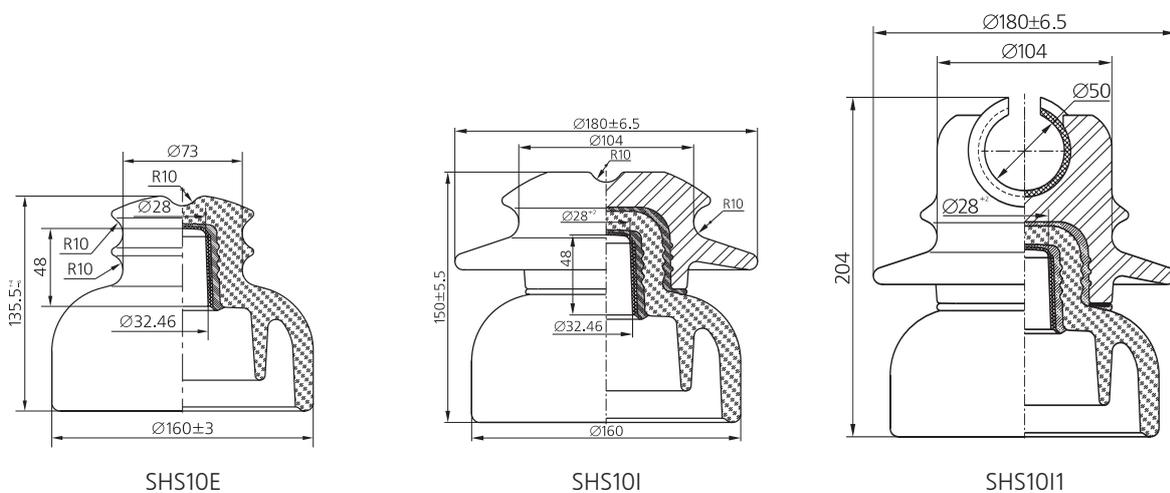


External shed profile

Design of insulating part has two external ribs. As a result of ribs arranged on the side face, the surface of insulator is self-cleaned by strong wind. Insulators perform well in areas with industrial pollution and salty soil.



HV glass and glass-ceramic pin insulators
 class of mechanical load: 12.5 kN

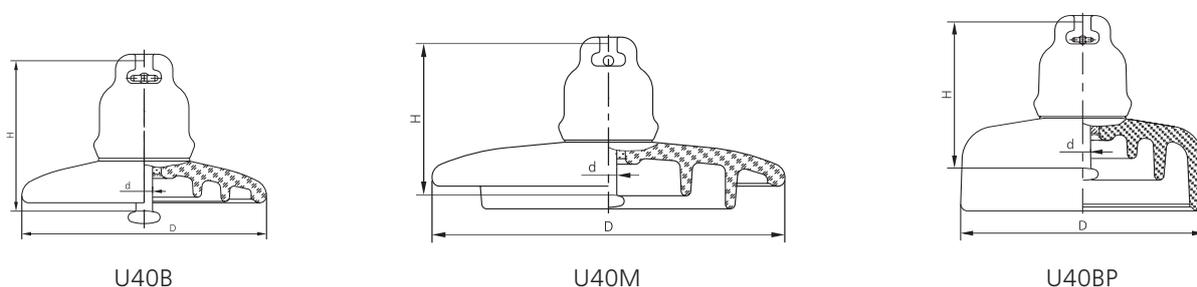


Profile		Pin profile		
Reference designation	Non-standard	SHS10E	SHS10I	SHS10I1
Minimum mechanical failing load (bending)	kN	12.5	12.5	12.5
Nominal creepage distance	mm	290	350	350
Puncture voltage in insulating medium	kV	130	130	130
50 Hz withstand voltage (dry)	kV	68	68	68
50 Hz withstand voltage (wet)	kV	42	45	45
Impulse withstand voltage 1.2/50 +/-	kV	105	80	80
Weight	kg	2.0	3.6	3.9

HV glass suspension insulators

class of mechanical load: 40 kN

Ball and socket type



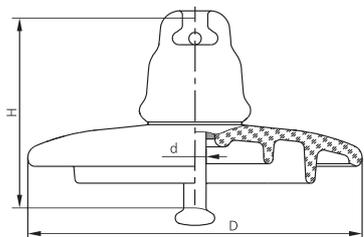
Profile		Standard profile	Fog type profile	
Reference designation	IEC 60305	U40B		U40BP
	Non-standard		U40M	
Minimum mechanical failing load	kN	40	40	40
Minimum mechanical residual strength	kN	32	32	32
Diameter of the insulating part, D	mm	175	255	175
Spacing, H	mm	100/110	100/110	110
Nominal creepage distance	mm	190	320	300
Ball and socket coupling, d (IEC 60120)	mm	11	11	11
Puncture voltage in insulating medium	kV	110	110	110
50 Hz withstand voltage (dry)	kV	55	70	60
50 Hz withstand voltage (wet)	kV	33	40	34
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	70/70	100/100	85/85
Radio interference voltage at 0.5 MHz	dB	34	60	60
	kV	10	20	20
	dB	86	86	86
	kV	25	25	25
Weight	kg	1.7	3.0	2.5

All technical requirements and testing are in accordance with IEC standards.

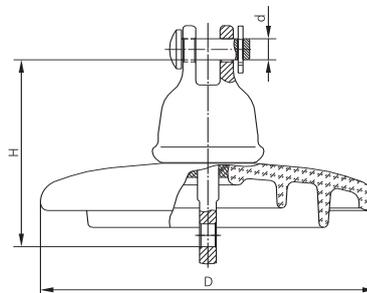
HV glass suspension insulators

class of mechanical load: 70, 80 kN

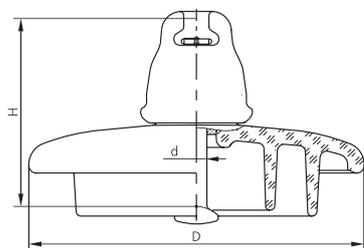
Ball and socket type
Tongue-ball type



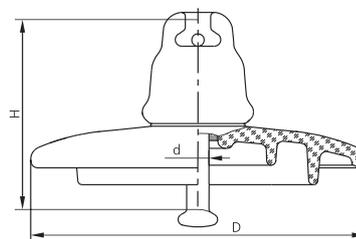
U70BS, U70BL



U70C



PS70I



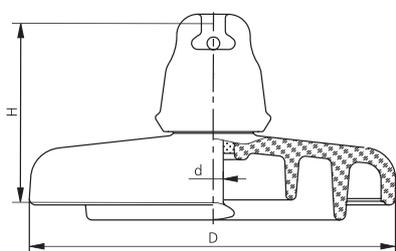
U80B

Profile		Standard profile	
Reference designation	IEC 60305	U70BS/U70BL	
	BS EN 60305		
	Non-standard		
Minimum mechanical failing load	kN	70	
Minimum mechanical residual strength	kN	56	
Diameter of the insulating part, D	mm	255	
Spacing, H	mm	127/146	
Nominal creepage distance	mm	320	
Ball and socket coupling, d (IEC 60120)	mm	16A	
Puncture voltage in insulating medium	kV	130	
50 Hz withstand voltage (dry)	kV	70	
50 Hz withstand voltage (wet)	kV	40	
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	105/105	
Radio interference voltage at 0.5 MHz	dB	60	
	kV	20	
	dB	86	
	kV	25	
Weight	kg	3.6	

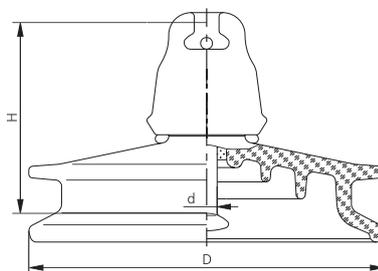
All technical requirements and testing are in accordance with IEC, BS standards.

* According to IEC 60305 insulator of PS70I type corresponds to insulator of U70BL type and can be applied instead of insulator of U70BL type.

U70BS-G, U70BL-G, U70BLP-G, PSD70E-G with RTV coating



U70BLP



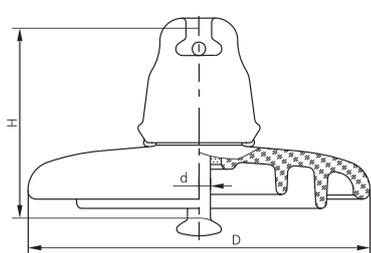
PSD70E

	Standard profile		Fog type profile	External shed profile
	U70C	U80B	U70BLP	
				PSD70E
PS70I*				
70	70	80	70	70
56	56	64	56	56
255	255	255	280	270
146	146	140	146	127/146
407	320	320	445	411
16A	16C	16	16A	16A
130	130	130	130	130
72	70	70	82	75
42	40	40	50	45
110/110	105/105	105/105	125/125	110/110
60	60	60	60	60
20	20	20	20	20
86	86	86	86	86
30	25	25	30	25
4.3	3.8	3.8	5.66	4.6

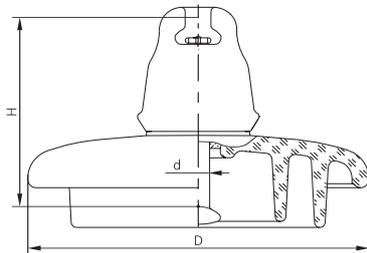
HV glass suspension insulators

class of mechanical load: 100, 120 kN

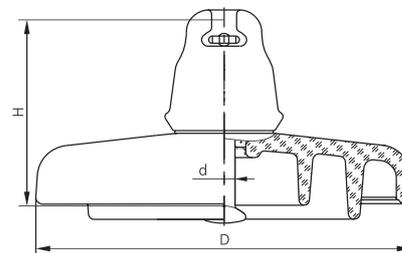
Ball and socket type



U100BS, U100BL, U120B



PS120V



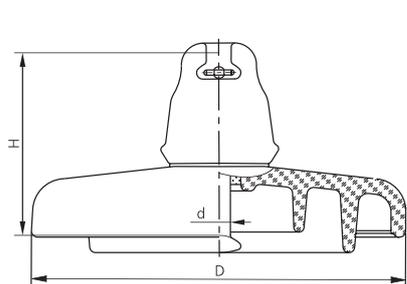
U100BLP

Profile		Standard profile	
Reference designation	IEC 60305	U100BS/U100BL	U120B
	Non-standard		
Minimum mechanical failing load	kN	100	120
Minimum mechanical residual strength	kN	80	96
Diameter of the insulating part, D	mm	255	255
Spacing, H	mm	127/146	127/146
Nominal creepage distance	mm	320	320
Ball and socket coupling, d (IEC 60120)	mm	16A	16A
Puncture voltage in insulating medium	kV	130	130
50 Hz withstand voltage (dry)	kV	70	70
50 Hz withstand voltage (wet)	kV	40	40
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	110/110	110/110
Radio interference voltage at 0.5 MHz	dB	60	60
	kV	20	20
	dB	86	86
	kV	30	30
Weight	kg	3.9	3.9

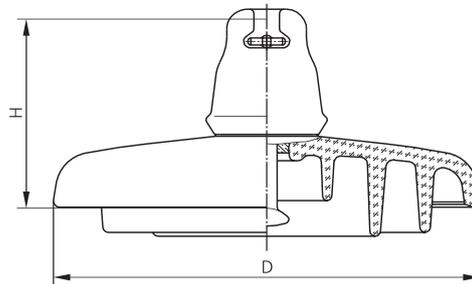
All technical requirements and testing are in accordance with IEC standards.

* According to IEC 60305 insulator of PS120V type corresponds to insulator of U120B type and can be applied instead of insulator of U120B type.

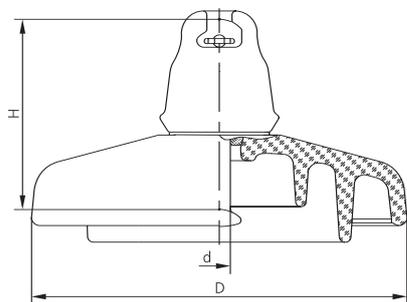
U120B-G, U120BP-G, PSV120D-G, U120AD-G with RTV coating



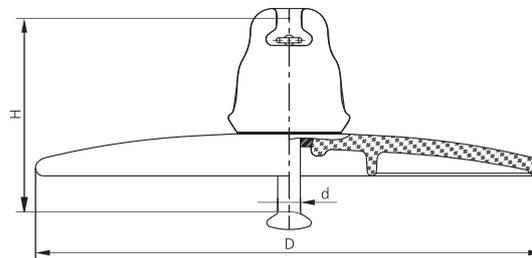
U120BP



U120BP1



PSV120D



U120AD

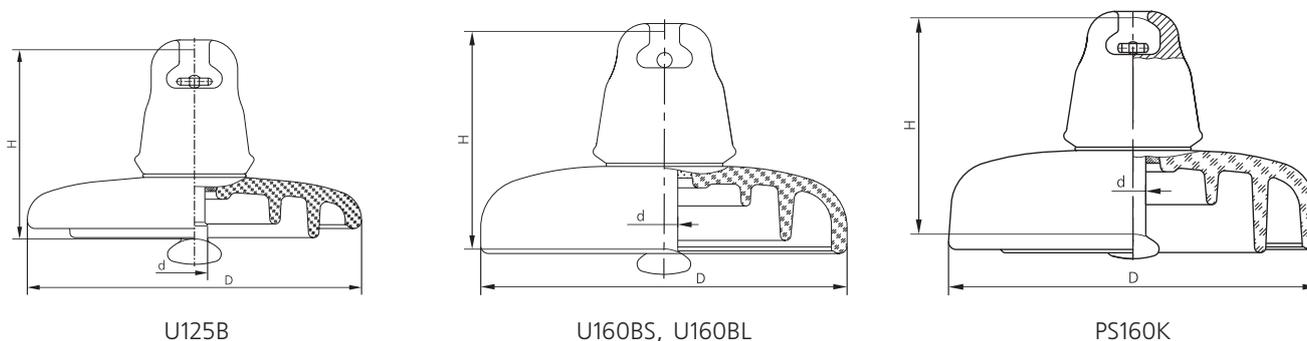
	Standard profile	Fog type profile			Open profile	
		U100BLP	U120BP	PSV120D**	U120BP1	U120AD
	PS120V*					
	120	100	120	120	120	120
	96	80	96	96	96	96
	255	280	280	280	320	380
	146	146	127/146	127/146	146	127/130/146
	407	445	445	468	555	365
	16A	16A	16A	16A	16	16A
	130	130	130	130	130	130
	72	82	82	82	90	60
	42	50	50	50	55	50
	110/110	125/125	125/125	125/125	140/140	95/95
	60	34	60	60	34	34
	20	10	20	20	10	10
	86	86	86	86	86	86
	30	30	30	30	30	30
	4.6	5.66	5.56	5.75	6.65	5.2

** According to IEC 60305 insulator of PSV120D type corresponds to insulator of U120BP type and can be applied instead of insulator of U120BP type.

HV glass suspension insulators

class of mechanical load: 125, 160 kN

Ball and socket type



Profile		Standard profile	
Reference designation	IEC 60305		
	BS EN 60305	U125B	
	Non-standard		
Minimum mechanical failing load	kN	125	
Minimum mechanical residual strength	kN	100	
Diameter of the insulating part, D	mm	255	
Spacing, H	mm	146	
Nominal creepage distance	mm	320	
Ball and socket coupling, d (IEC 60120)	mm	20	
Puncture voltage in insulating medium	kV	130	
50 Hz withstand voltage (dry)	kV	70	
50 Hz withstand voltage (wet)	kV	40	
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	110/110	
Radio interference voltage at 0.5 MHz	dB	34	
	kV	10	
	dB	86	
	kV	30	
Weight	kg	4.1	

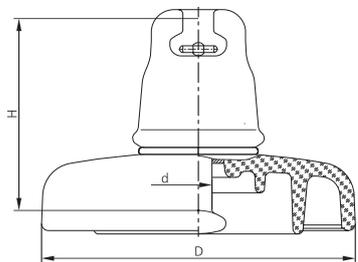
All technical requirements and testing are in accordance with IEC, BS standards.

* According to IEC 60305 insulator of PS160K type corresponds to insulator of U160BL type and can be applied instead of insulator of U160BL type.

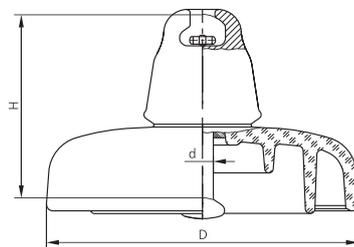
HV glass suspension insulators

class of mechanical load: 190, 210, 240 kN

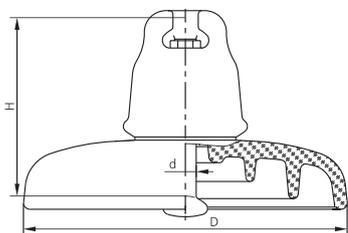
Ball and socket type



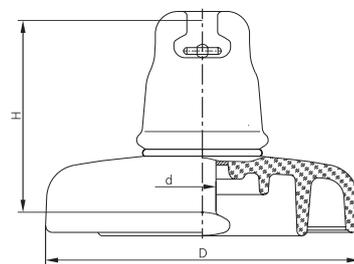
U190B



PS210D



U210B



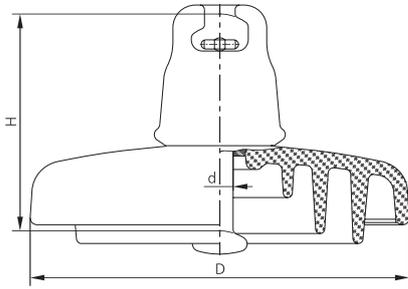
U240B

Profile		Standard profile	
Reference designation	IEC 60305		U210B
	Non-standard	U190B	
Minimum mechanical failing load	kN	190	210
Minimum mechanical residual strength	kN	152	168
Diameter of the insulating part, D	mm	280	290
Spacing, H	mm	190	170/195
Nominal creepage distance	mm	428	380
Ball and socket coupling, d (IEC 60120)	mm	24	20
Puncture voltage in insulating medium	kV	130	130
50 Hz withstand voltage (dry)	kV	70	72
50 Hz withstand voltage (wet)	kV	45	45
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	110/110	110/110
Radio interference voltage at 0.5 MHz	dB	60	60
	kV	20	20
	dB	86	86
	kV	40	40
Weight	kg	7.9	7.5

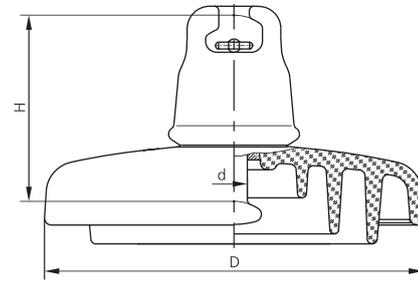
All technical requirements and testing are in accordance with IEC standards.

* According to IEC 60305 insulator of PS210D type corresponds to insulator of U210B type and can be applied instead of insulator of U210B type.

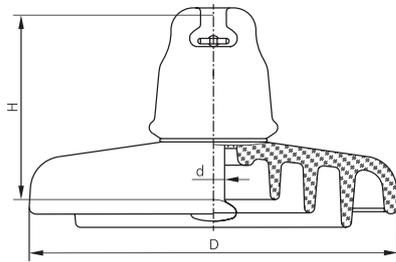
U210B-G, U210BP-G, U210AD-G with RTV coating



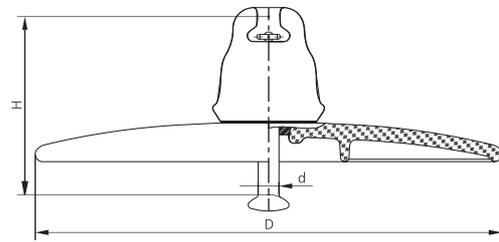
U190BP



U240BSP, U240BLP



U210BP



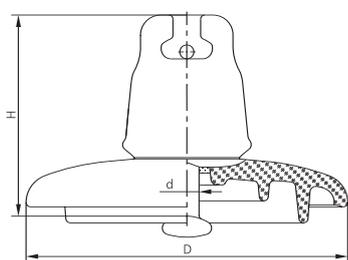
U210AD

	Standard profile		Fog type profile			Open profile
	PS210D*	U240B	U190BP	U210BP	U240BSP/U240BLP	U210AD
	210	240	190	210	240	210
	168	192	152	168	192	168
	280	280	340	330	340	420
	170	170/192	196	170/195	170/195	170
	460	428	617	555	617	400
	20	24	24	20	24	20
	130	130	130	130	130	130
	75	70	100	90	100	60
	45	45	60	55	60	50
	115/115	110/110	150/150	140/140	150/150	95/95
	60	60	34	60	34	60
	20	20	10	20	10	20
	86	86	52	86	86	86
	40	40	30	35	35	40
	8.0	7.9	10.6	9.45	11.0	8.28

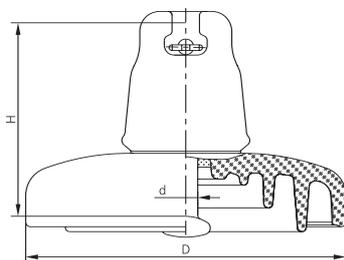
HV glass suspension insulators
class of mechanical load: 300 kN

U300BP-G with RTV coating

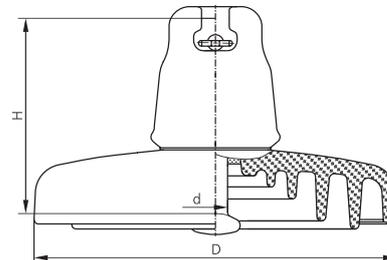
Ball and socket type



U300B



PS300G



U300BP

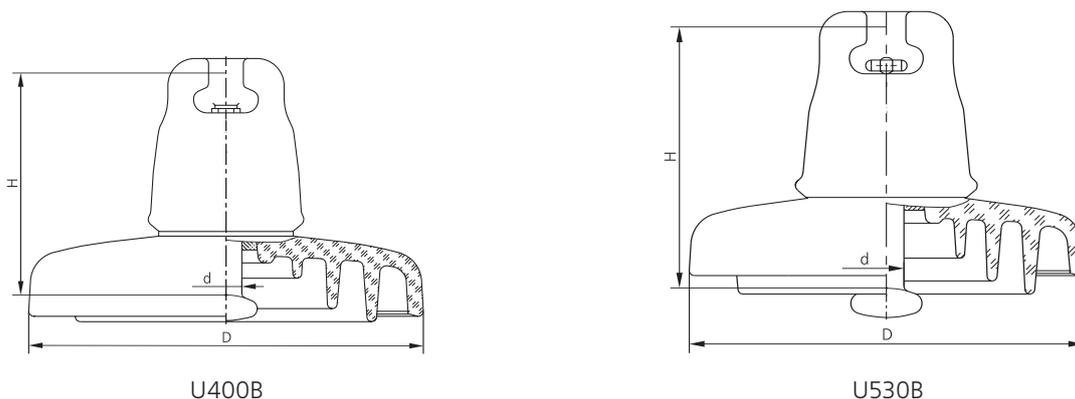
Profile		Standard profile		Fog type profile
Reference designation	IEC 60305	U300B	U300B	U300BP
	Non-standard		PS300G*	
Minimum mechanical failing load	kN	300	300	300
Minimum mechanical residual strength	kN	240	240	240
Diameter of the insulating part, D	mm	320	320	360
Spacing, H	mm	195	195	195/196
Nominal creepage distance	mm	390	485	617
Ball and socket coupling, d (IEC 60120)	mm	24	24	24
Puncture voltage in insulating medium	kV	130	130	130
50 Hz withstand voltage (dry)	kV	82	82	100
50 Hz withstand voltage (wet)	kV	50	50	60
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	130/130	130/130	155/155
Radio interference voltage at 0.5 MHz	dB	60	60	60
	kV	20	20	20
	dB	86	86	86
	kV	40	40	40
Weight	kg	10.0	11.5	13.3

All technical requirements and testing are in accordance with IEC standards.

* According to IEC 60305 insulator of PS300G type corresponds to insulator of U300B type and can be applied instead of insulator of U300B type.

HV glass suspension insulators
 class of mechanical load: 400, 530 kN

Ball and socket type

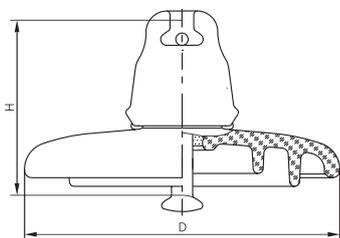


Profile		Standard profile	
Reference designation	IEC 60305	U400B	U530B
Minimum mechanical failing load	kN	400	530
Minimum mechanical residual strength	kN	320	424
Diameter of the insulating part, D	mm	360	360
Spacing, H	mm	205	240
Nominal creepage distance	mm	550	600
Ball and socket coupling, d (IEC 60120)	mm	28	32
Puncture voltage in insulating medium	kV	130	130
50 Hz withstand voltage (dry)	kV	90	100
50 Hz withstand voltage (wet)	kV	55	60
Dry lightning impulse withstand voltage 1.2/50 +/-	kV	140/140	155/155
Radio interference voltage at 0.5 MHz	dB	60	60
	kV	20	20
	dB	86	86
	kV	40	40
Weight	kg	16.2	20.5

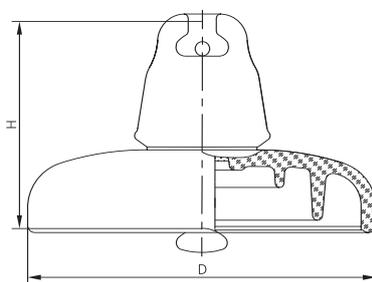
All technical requirements and testing are in accordance with IEC standards.

HV glass suspension insulators ANSI Standard

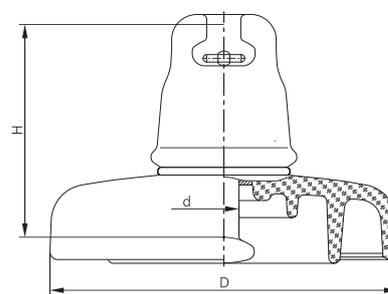
Ball and socket type



52-3, 52-5



52-8



52-11

Profile		Standard profile			
Reference designation	ANSI C 29.2	52-3	52-5	52-8	52-11
Minimum mechanical failing load	lbs (kN)	20.000 (100)	30.000 (136)	40.000 (180)	50.000 (222)
Minimum mechanical residual strength	lbs (kN)	13.400 (60)	18.000 (81.6)	24.000 (108)	30.000 (133)
Impact strength	in·lbs (N·m)	400 (45)	400 (45)	400 (45)	400 (45)
Diameter of the insulating part, D	in (mm)	10 (255)	10 (255)	11 (280)	11 (280)
Spacing, H	in (mm)	5 ³ / ₄ (146)	5 ³ / ₄ (146)	5 ³ / ₄ (146)	6 ¹ / ₈ (156)
Nominal creepage distance	in (mm)	12 ⁵ / ₈ (320)	12 ⁵ / ₈ (320)	15 ¹ / ₆ (385)	16 ³ / ₄ (428)
Ball and socket coupling	—	type B	type J	type K	type K
Puncture voltage	kV	130	130	130	130
Flashover power frequency voltage (dry)	kV	80	80	80	80
Flashover power frequency voltage (wet)	kV	50	50	50	50
Dry lightning impulse withstand voltage 1.2/50 +/−	kV	125/130	125/130	125/130	140/140
Radio interference voltage at 1 MHz	dB	34	34	34	34
	kV	10	10	10	10
Weight	lb (kg)	8.8 (4.0)	9.2 (4.2)	13.6 (6.18)	17.4 (7.9)

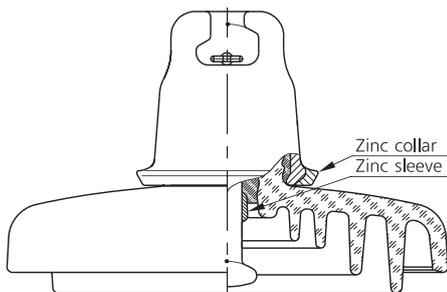
Insulators meet ANSI C 29.1, ANSI C 29.2 requirements.

Glass insulators for DC lines

An unidirectional flow of direct electric current result in specific electric stresses which require special insulating materials and design of insulators to resist corrosion of metal parts, pollution accumulation on insulator surface and other cases related to application of insulator on OHV DC lines.

Corrosion caused by direct current requires protecting metal end fittings. To prevent this, a sleeve made of pure zinc is cast directly on to the pin. Thus, zinc sleeve acting as a sacrificial electrode protects the pin against galvanic action. Adapted design of glass part has low ion conductivity due to special glass chemistry.

GIG offers insulators for DC application with mechanical load 160, 210, 300 kN.



Reduced radio interference insulators

The reduced radio interference insulators are modified standard insulators designed to preserve both the geometry and design, as well as their technical characteristics, however, unlike the standard ones, the former feature the level of radio interference reduced by 8 to 10% and the reduced corona discharge losses.

The use of the reduced radio interference insulators on power lines will reduce the corona power loss. The decreased corona discharge losses, in turn, result in the decreased air ionization around the insulators and the overhead line accessories and, consequently, in the decreased likelihood of the insulator string flashover. The use of these types of insulators at power grid facilities will improve the reliability of overhead line operation.

Insulators with silicone coating

Nowadays GIG set up manufacturing all glass insulators with silicone coating that allows dealing with challenges in areas with high level of pollution by improving reliability of transmission line operation. Silicone coating gives polymeric properties to glass insulators while maintaining the advantages of toughed glass.

As a result coated insulators have the following advantages:

- Silicone coating has high hydrophobic properties thus contaminations are greatly reduced on the glass surface. Discharge characteristics are increased by 1.5 and more times under severe contamination conditions.
- Costs for line operation are reduced as there is no need to wash insulators.
- Radio interference level is reduced.
- Insulators resist to vandalism (shooting).



Packet with crates



Each packet with crates includes several wooden crates placed on the pallet. For packing manufacture the "screw-ringed" nails, which have ring grooves on the stem that create the additional friction force and the nails keep the nailed timber more fixedly. The pallet packer wraps round the packet with insulators by stretchtape in a few layers to strengthen it for transport to the consumer.

Lath packet



Universal package (UP)



Sea package (SP)



Wooden crate



The pallet packer wraps round the packet with insulators by stretchtape in a few layers to strengthen it for transport to the consumer.

Package with boxes (PB)



Slatted crates

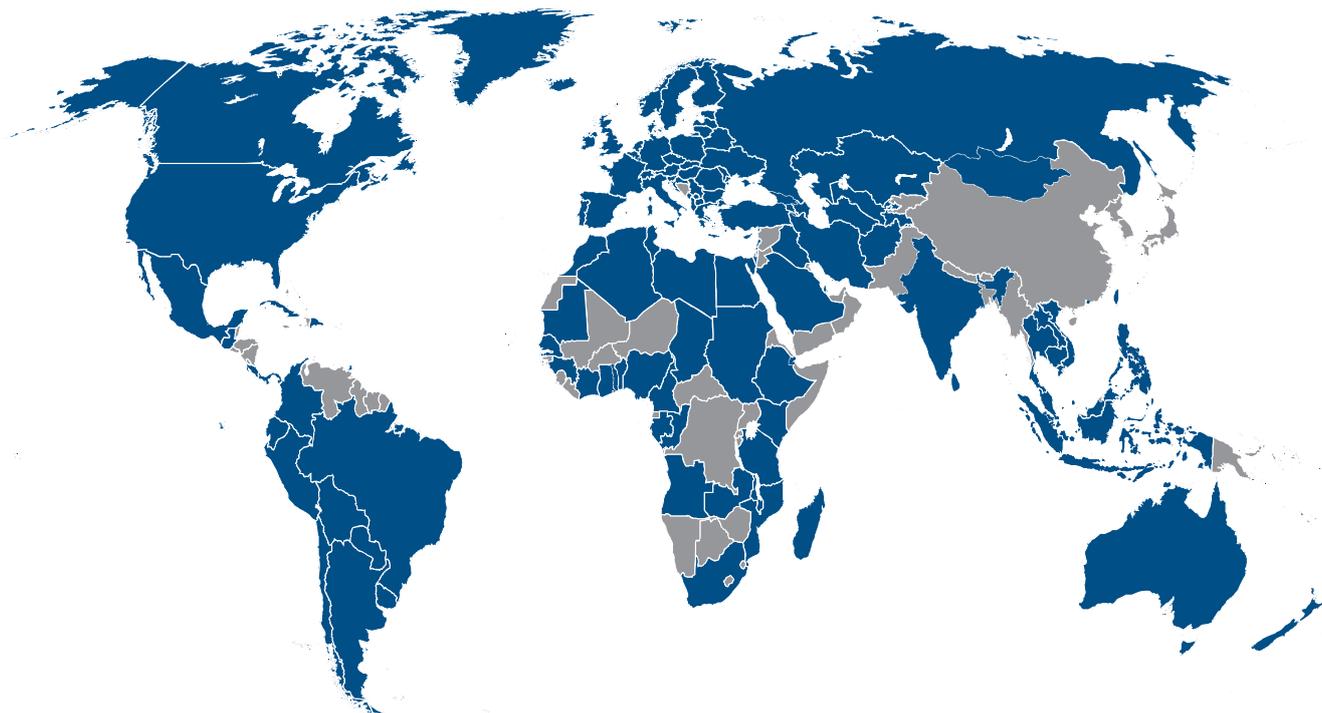


Easy to disassemble (box does not require special tools for opening; simply untwist the wires and the box opens). The design is such that during the transportation empty boxes can be laid flat-wise taking up minimum space in the truck.

Wooden cylindrical crate (WCC)



The packing of insulators supplied by GIG is made of wood treated in accordance with the international standard ISPM-15. When the insulators are stored at the open storage ground, the wood may darken due to ultraviolet emission exposure or dust. The impact of these factors on the packaging material does not reduce its mechanical strength.



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|---------------|--------------------|-------------|------------------------|----------------|
| Afghanistan | Colombia | Indonesia | Norway | Turkey |
| Albania | Congo | Iran | Panama | United Kingdom |
| Algeria | Costa Rica | Iraq | Paraguay | Uruguay |
| Angola | Cote d'Ivoire | Ireland | Peru | USA |
| Argentina | Croatia | Israel | Philippines | Vietnam |
| Australia | Cuba | Italy | Poland | Zambia |
| Austria | Cyprus | Kosovo | Portugal | |
| Belgium | Czech Republic | Kenya | Qatar | |
| Benin | Denmark | Lao PDR | Romania | |
| Bolivia | Djibouti | Latvia | Russia | |
| Brazil | Dominican Republic | Lebanon | Saudi Arabia | |
| Bulgaria | Ecuador | Libya | Senegal | |
| Cambodia | Egypt | Lithuania | Serbia | |
| Cameroon | Estonia | Luxembourg | Singapore | |
| Canada | Ethiopia | Macedonia | Slovakia | |
| Chad | Finland | Madagascar | Slovenia | |
| Chile | France | Malawi | South African Republic | |
| CIS Countries | Gabon | Malaysia | Spain | |
| Abkhazia | Georgia | Malta | Sri Lanka | |
| Armenia | Germany | Mauritania | Sudan | |
| Azerbaijan | Ghana | Mexico | Sweden | |
| Belarus | Greece | Mongolia | Switzerland | |
| Kazakhstan | Guatemala | Montenegro | Taiwan | |
| Moldova | Guinea | Morocco | Tanzania | |
| Tajikistan | Hong Kong | Mozambique | Thailand | |
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